

Print Date : 13.06.2025

Print Time : 16:32:11

Printed By : Jillella Nagaraju

Product Name : Copa

PRE1841 - Start Up Report

Batch Date : 13.06.2025

Batch No. : CS2

MPR No.	messi	Interval Start Time	13-06-2025 15:47:48	<table><tr><td>Parameters</td><td>LSL</td><td>Target</td><td>USL</td></tr><tr><td>Group Weight (g)</td><td>3.0000</td><td>3.5000</td><td>4.0000</td></tr><tr><td>Individual Weight (g)</td><td>3.0000</td><td>3.5000</td><td>4.0000</td></tr><tr><td>Differential (g)</td><td>3.0000</td><td>3.5000</td><td>4.0000</td></tr><tr><td>Locked Length (mm)</td><td>3.00</td><td>5.00</td><td>4.00</td></tr><tr><td>Disintegration Time</td><td colspan="2">NMT</td><td>00:15:00</td></tr><tr><td colspan="4"></td></tr><tr><td colspan="4"></td></tr></table>	Parameters	LSL	Target	USL	Group Weight (g)	3.0000	3.5000	4.0000	Individual Weight (g)	3.0000	3.5000	4.0000	Differential (g)	3.0000	3.5000	4.0000	Locked Length (mm)	3.00	5.00	4.00	Disintegration Time	NMT		00:15:00								
Parameters	LSL	Target	USL																																	
Group Weight (g)	3.0000	3.5000	4.0000																																	
Individual Weight (g)	3.0000	3.5000	4.0000																																	
Differential (g)	3.0000	3.5000	4.0000																																	
Locked Length (mm)	3.00	5.00	4.00																																	
Disintegration Time	NMT		00:15:00																																	
Product Code	19181	Interval Stop Time	13-06-2025 15:58:31																																	
Type Of Rotary	Single	User Name	Jillella Nagaraju																																	
Area	Cubical1	Balance ID	PRE1125																																	
No. Of Stations	39	Hardness Tester ID	NA																																	
Container No.	NA	Vernier ID	PRE1125																																	
		Disintegration Tester ID	PRE123																																	
		Compression Equipment	PRE001																																	

Start Time	13.06.2025 15:57:15	13.06.2025 15:55:36		13.06.2025 15:55:58		13.06.2025 15:58:16	
Stop Time	13.06.2025 15:57:15	13.06.2025 15:55:37		13.06.2025 15:57:00		13.06.2025 15:58:16	
S.No.	Group Weight Of 10 Filled Capsules (g)	S.No.	Group Weight Of 50 Empty Capsules (g)	Locked Length (mm)		Differential (g)	
Side:	NA	Side:	NA	Side:	NA	Side:	NA
1.	3.5000	1.	3.5000	1.	3.50	1.	3.5000
				2.	3.50	0.	NA
				3.	3.50	0.	NA
				4.	3.50	0.	NA
				5.	3.50	0.	NA
				6.	3.50	0.	NA
				7.	3.50	0.	NA
				8.	3.50	0.	NA
				9.	3.50	0.	NA
				10.	3.50	0.	NA

13.06.2025 15:58:31
13.06.2025 15:58:31
Disintegration Time (mm:ss)
Side:NA
NA

Checked By :

Date :

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Product Name : Copa

Batch Date : 13.06.2025

Batch No. : CS2

Start Time	13.06.2025 15:57:29										
Stop Time	13.06.2025 15:58:00										
	Individual Weight (g)										
S.No.	NA	S.No.	NA	S.No.	NA	S.No.	NA	S.No.	NA	S.No.	NA
1.	3.5000	21.	NA	41.	NA	61.	NA	81.	NA	101.	NA
2.	3.5000	22.	NA	42.	NA	62.	NA	82.	NA	102.	NA
3.	3.5000	23.	NA	43.	NA	63.	NA	83.	NA	103.	NA
4.	3.5000	24.	NA	44.	NA	64.	NA	84.	NA	104.	NA
5.	3.5000	25.	NA	45.	NA	65.	NA	85.	NA	105.	NA
6.	3.5000	26.	NA	46.	NA	66.	NA	86.	NA	106.	NA
7.	3.5000	27.	NA	47.	NA	67.	NA	87.	NA	107.	NA
8.	3.5000	28.	NA	48.	NA	68.	NA	88.	NA	108.	NA
9.	3.5000	29.	NA	49.	NA	69.	NA	89.	NA	109.	NA
10.	3.5000	30.	NA	50.	NA	70.	NA	90.	NA	110.	NA
11.	3.5000	31.	NA	51.	NA	71.	NA	91.	NA	111.	NA
12.	3.5000	32.	NA	52.	NA	72.	NA	92.	NA	112.	NA
13.	3.5000	33.	NA	53.	NA	73.	NA	93.	NA	113.	NA
14.	3.5000	34.	NA	54.	NA	74.	NA	94.	NA	114.	NA
15.	3.5000	35.	NA	55.	NA	75.	NA	95.	NA	115.	NA
16.	3.5000	36.	NA	56.	NA	76.	NA	96.	NA	116.	NA
17.	3.5000	37.	NA	57.	NA	77.	NA	97.	NA	117.	NA
18.	3.5000	38.	NA	58.	NA	78.	NA	98.	NA	118.	NA
19.	3.5000	39.	NA	59.	NA	79.	NA	99.	NA	119.	NA
20.	3.5000	40.	NA	60.	NA	80.	NA	100.	NA	120.	NA

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S.No.	Group Weight Filled (g)	Group Weight Empty (g)	Individual Weight (g)	Locked Length(mm)	Differential (g)	Disintegration Time (mm:ss)
Avg	3.500	3.500	3.500	3.50	3.500	12:12
Min	3.500	3.500	3.500	3.50	3.500	12:12
Max	3.500	3.500	3.500	3.50	3.500	12:12
Diff	0.000	0.000	0.000	0.000	0.000	
SD %	0.000	0.000	0.000	0.0000	0.000	
RSD %	0.000	0.000	0.000	0.0000	0.000	
Result	PASS	PASS	PASS	PASS	PASS	PASS

Checked By :

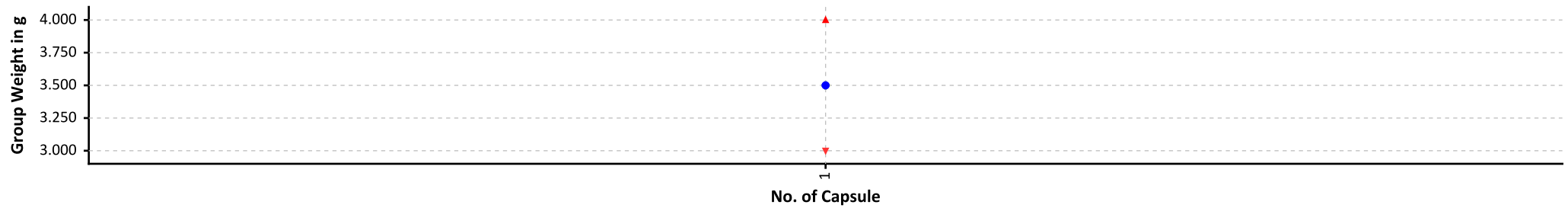
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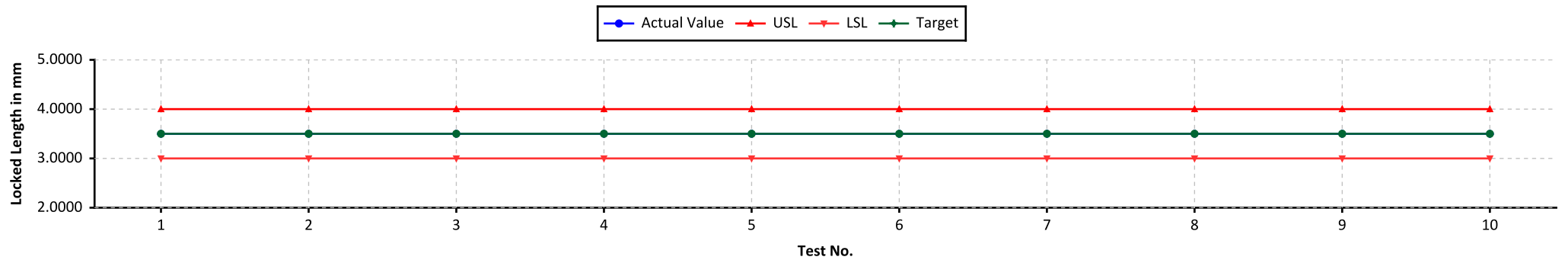
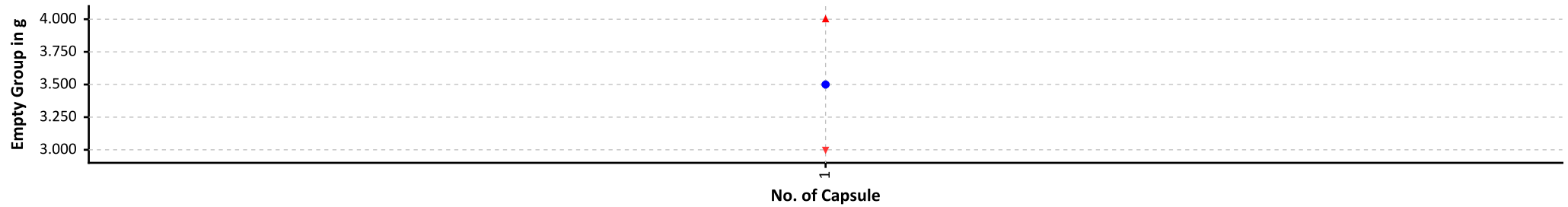
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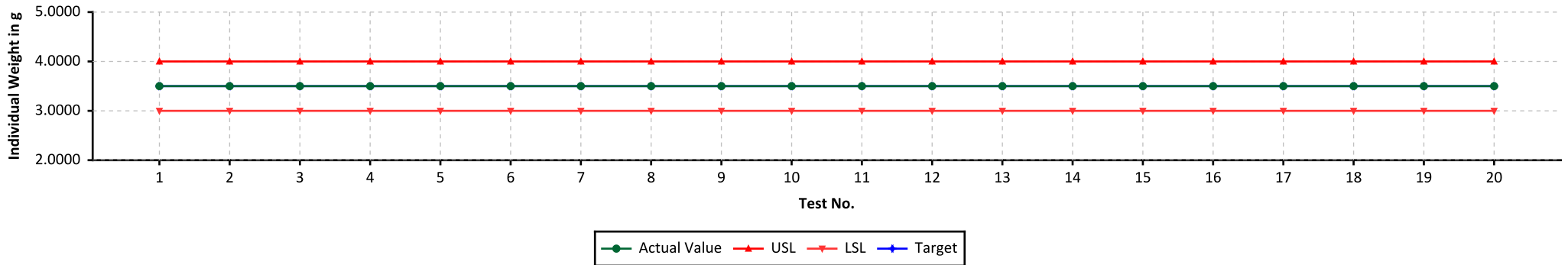
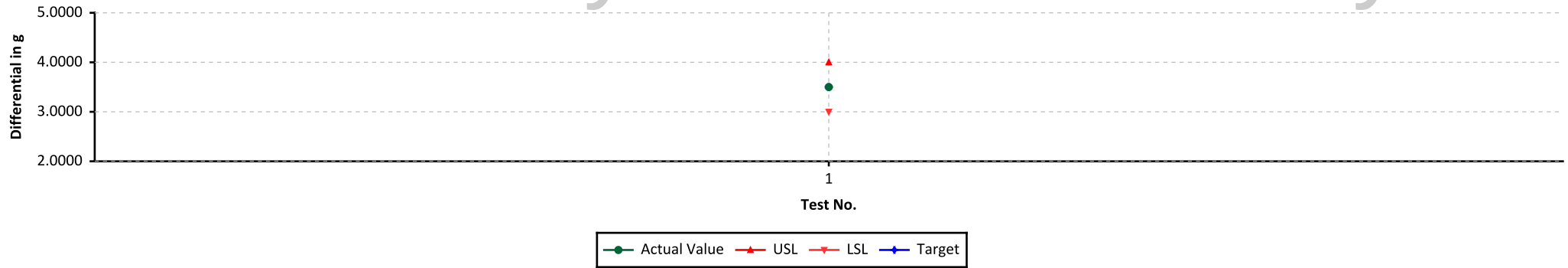
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